

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.07.19	Job No.:	RB18-EXTERNAL LOAD	ADR Yes/No:	N	ADR Date:		ECN #:	19- 821
Product No.:	C250-C	Created By:	KPT	Approved By:	<i>[Signature]</i>				
Product Name:	C250 CAGE ASSEMBLY	Checked By:	MBB						

Reason for Change:

Change all hardware to AN/MS/NAS hardware
Group all sub-assemblies and parts into one drawing

Documents Released:

C250-C REV .C
O & OPM-C250 REV. G

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		<i>md 19.07.19</i>
12	Update Product Specification Files (Bluefiles)	Y	MD		<i>md 19.07.19</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		<i>md 19.07.19</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		<i>md 19.07.19</i>
17	Update / Verify Authorized Release Certificate Database	Y	MD		<i>md 19.07.19</i>
18	Create / Update Change Record Form / Item Card Database	N	MD		
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	Y	MD	Threadall	<i>md 19.07.19</i>
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Release C250-C REV. C drawing and place C250-C rev. 2 drawing in Superceded folder.
Place C250-1100, C250-1100-1, C250-1100-7, C250-1100-9, C250-1100-11, C250-1100-13, C250-1100-15, C250-1100-17, C250-1100-19, C250-1100-21, C250-1100-23, C250-1100-25, C250-1100-27, PC250-1110, and PC250-1120 drawings in Obsolete folder.

Release O & OPM-C250 REV. G and place O & OPM-C250 Rev 4 in Superceded folder.

All hardware must comply with C250-C REV. C. Item C250-1100-9 (Bumper) must comply with item C250-C-18 REV. C (Bumper Assembly)
Items C250-C-16 REV. C (Lifting Bolt) and C250-C-17 REV. C (Lifting Bushing) must be included in C250-C rev. 2 for any open work orders.

ECN Verified & Complete: *[Signature]*

Date: *190014/19*